



## MAIN CHARACTERISTICS

EMSSA is an absolute linear magnetostrictive transducer featuring an analogue interface.

Main characteristics of magnetostrictive transducers is the absence of electric contact on the enclosure there is no issue of wear and deterioration during working life guaranteeing high displacement speed and precision.

High reliability and simple installation even for applications with mechanical stresses, shocks or high contamination are assured by the compact size and the rugged enclosure. This series has been designed for being mounted internally to high applications (350 bar, 500 bar peak) such as hydraulic or pneumatic cylinders.

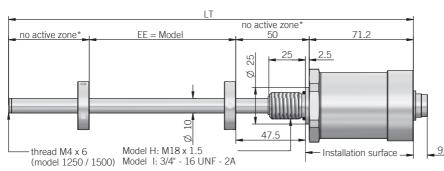


ORDERING CODE	EMSSA	500	S	10	Н	10	P	A
	SERIES linear magnetostrictive transducer with analogue output EMSSA							
	mm from 5 see table for stroke a							
	1	ENCLOSUR	E RATING IP 67 S					
			0 1	O VDC 10 20 mA 20				
				M:	EAD TYPE 18 x 1,5 H - 16 UNF I			
						NT SPEED 10 m/s 10		
						ndard leng	PUT TYPE th 1 m) P nector C6	
							OUTPUT DI	RECTION axial A





## **EMSSA**



 $^\star = 55$  mm up to stroke 1000 mm, from 1250 mm consider 60 mm due to M4 threaded hole

dimensions in mm

- · OR 15,4 x 2,1 (mod.H) / OR 16,36 x 2,21 (mod.l) included
- · Cursors and female connector not included, for ordering P/N please refer to Accessories section

ELECTRICAL SPECIFICATIONS				
Resolution	16 bit (max electrical noise 5 mVpp)			
Output signal	0 10 VDC	4 20 mA		
Output alarm value	10,5 VDC	21 mA		
Output value max	12 VDC	30 mA		
Power supply	19,2 28,8 VDC			
Power ripple	1 Vpp max			
Current consumption	Current consumption 70 mA max			
Output load	5 kΩ	< 500 Ω		
Output ripple	< 5 mVpp			
Indipendent linearity	$\leq \pm 0.02\%$ FS (min $\pm 0.060$ mm)			
Repeatability	< 0,01 mm			
Hysteresis	< 0,01 mm			
Sampling time	0,5 ms (mod. 50 200) 1 ms (mod. 400 1000) 1,5 ms (mod. 1250 1500)			
Protection against overvoltage	yes			
Protection against polarity inversion	yes			
Protection against power supply on output	yes			
Electrical insulation	500 VDC			
Electromagnetic compatibility				

CONNECTIONS					
Function	Cable output	C6 6 pin M16 connector			
+ V DC	brown	5			
OV	white	6			
Output cursor 1 0 10 V 4 20 mA	grey	1			
OV cursor 1	pink	2			
Inverse output cursor 1 10 0 V 20 4 mA	yellow	3			
OV inverse output cursor 1	pink	4			

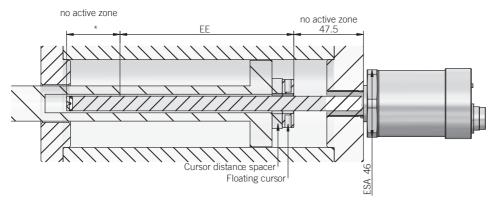
MECHANICAL SPECIFICATIONS		
Stroke	50 - 100 - 150 - 200 - 250 - 300 - 350 - 400 - 450 - 500 - 600 - 700 - 800 - 900 - 1000 - 1250 - 1500 mm	
Electric stroke (EE)	see model (mm)	
Overall dimensions (LT)	EE + 176,2 mm (mod. 50 900) EE + 181,2 mm (mod. 1000 1500)	
Enclosure rating	IP 67 (IEC 60529)	
Detected measurement displacement		
Travel speed	10 m/s max	
Acceleration	100 m/s <sup>2</sup> max	
Speed measurament range	min 0 0,1 m/s max 0 10 m/s	
Speed accuracy	< 2%	
Shock	100 G, 11 ms, single shock (IEC 60068-2-27)	
Vibration	12 G, 10 2000 Hz (IEC 680068-2-6)	
Rod / housing material	1.4401 / AISI 316 stainless steel	
Operative pressure	<b>e</b> 350 bar (500 bar peak)	
Cursor type	floating cursor	
Temperature coefficient	≤ 0,01 % FS / °C	
Operating temperature	-30° +75°C (-22° +167°F)	
Storage temperature	-40° +100°C (-40° +212°F)	

C6 connector (6 pin) DIN 45322 solder side view FV





## Cylinder mounting example



\* = 55 mm up to stroke 1000 mm, from 1250 mm consider 60 mm due to M4 threaded hole

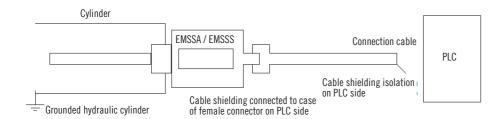
For correct installation of rod-type magnetostrictive transducers in hydraulic cylinders, remember that the cylinder head must be made of non-magnetic material where the threaded hole will be drilled to install the transducer. If not, the residual magnetisation caused by drilling the threaded hole must be less than 4 Gauss. Sealing surface must be free from scratches longitudinal or spiral

Ro 1,6  $\mu m$  for sealing with non pulsating pressure Ro 0,8 µm for seals with pulsating pressure

Suggested o-ring (model H) Parker 6-349 15,4 x 2,1 Material: Viton 90° Shore A Mixes: Parker N552-90

Suggested o-ring (model I) Parker 3-908 16,36 x 2,21 Material: Viton 90° Shore A Mixes: Parker N552-90

## **Electrical connection example**



The transducer must be installed away from sources of magnetic fields, both static and 50 Hz (electric motors, solenoids, etc.).

- $\cdot$  with floating cursor assembly support must be made with nonmagnetic material
- · the transducer connection cable must be wired separate from power cables and/or solenoid controls, drives, or remote switches
- power supply must be drawn from dedicated power supply and connected directly to power terminals as near as possible
- since the transducer cursor is a magnet, make sure there are no iron filings or small fragments of magnetic metal near the transducer. This could produce an accumulation of material on the cursor, with consequent sliding problems
- if the transducer is installed in a cylinder isolated from the ground, the cable shielding on PLC side must be grounded
- · with multiple cursors (two or more), cursors distance must be minimum 75 mm each



